



EM3822/XX

Transparent Polyurethane matt Top coat for parquet

Main features of the product:

<ul style="list-style-type: none"> • High scratch resistance 	<ul style="list-style-type: none"> • Excellent surface hardness • Good speed curing
---	---

Application field : wooden parquet

Gloss level : 10-20-30-50-60-80-90 Gloss

Substrate preparation: PU or PE sealer sanded with 320 grit

Application:	Brush,roller		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM3822/XX	100
	Catalyst	EMC13	100
	Thinner	EM731	5÷10

Chemical-Physical Properties at 20°C

Solid Content (%)	49±1
Specific gravity (g/cm ³) at 20°C	1.00± 0,03
Viscosity DIN 4 (s) at 20°C	65±5
Pot- life (h) at 20°C	3÷4 h

Application Characteristics

Quantity recommended per coat	120 -150 g/m ²
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	35÷40 sec

General indications about the cycle

	Drying at 20°C	Drying in tunnel at 40°C
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	5÷6 h	3÷4 h

Alternative thinners:

EM726/ EM765	During the summer months
--------------	--------------------------

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with a temperature controlled between 10-30°C
--

Deadline:

12 months from date of manufacture when stored according to directions above
--